



Labour and Advanced Education

Boilers and Pressure Vessels
Repair / Alteration Report

Nova Scotia Identification No. _____

CRN _____

1. Name of Company Performing Repair/Alteration _____

Address _____

2. Name of Owner _____

Address _____

Location of Installation _____

3. Type of Vessel _____ Dia. _____ Length _____

4. Design Pressure Shell _____ At _____ Temperature

Jacket / Tubeside _____ At _____ Temperature

When Repairs involve any of the items 5 through 10, complete as applicable:

5. Head Material Specification Thickness _____

6. Tubesheet Material Specification _____ Thickness _____

7. Shell Material Specification _____ Shell Thickness _____

8. Tube Material Specification _____ Tube Diameter _____ Th _____

9. Flange Rating Standard _____ Fitting Rating _____

10. Nozzle Material Specification and Schedule _____

11. Details of Repair/Alteration (Attach repair procedure when approved)

Three horizontal lines for providing details of repair/alteration.

12. Partial Data Reports/Affidavits have been furnished for the following parts:

Horizontal line for listing parts.

13. Radiography _____
(Specify)

14. Other N.D.E. _____
(Specify)

15. Post Weld Heat Treatment _____
(Specify)

16. Hydrostatic Test Pressure Shell _____ Tubes _____

17. Alternative or Additional Tests _____
(Specify)

18. Company Welding Procedure Registration No. _____

Nova Scotia Welding Procedure Registration No. _____

19. Welder(s) ID: NSID# _____ NSID# _____ NSID# _____ NSID# _____

STATEMENT TO BE MADE ON COMPLETION OF WORK

I certify that the statements made in this report are correct and that the repair / alteration complies with the requirements of the Provincial Act and Regulations.

Signed _____ Date _____

For _____
(Repair /Alteration Company)

I have inspected the repair / alteration described above and state that to the best of my knowledge and belief the repair / alteration has been completed in accordance with the requirements of the Provincial Act and Regulations.

By signing this certificate, neither the inspector nor his or her employer makes any warranty, expressed or implied, concerning the repair/alteration described in this manufacturer's data report. Furthermore, neither the inspector nor his or her employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Signed _____ NS# _____ Date _____
(Provincial Inspector)

When not inspected by Provincial Inspector

Report Received by _____ Date _____

Organization _____