



**Environment and Climate Change  
Office of the Minister**

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40100-30-311

February 13, 2023

James C. Chapman, P.Eng  
Chapman Bros. Construction Ltd.  
32 Maplewood Drive  
New Glasgow, NS B2H 5Y2  
[jamie.chapman@chapmanbros.ca](mailto:jamie.chapman@chapmanbros.ca)

Dear James Chapman:

**RE: Environmental Assessment – Chapman Bros. Construction Ltd.  
Westchester Quarry Expansion Project, Cumberland County, Nova Scotia**

The environmental assessment of the proposed Westchester Quarry Expansion Project in Cumberland County, Nova Scotia has been completed.

This is to advise that I have approved the above project in accordance with Section 40 of the Nova Scotia *Environment Act*, S.N.S., 1994-95 and subsection 13(1)(b) of the Environmental Assessment Regulations, N.S. Reg. 348/2008, made under the Act. Following a review of the information provided by Chapman Bros. Construction Ltd. (Chapman Bros.), and the information provided by the government, the Mi'kmaq of Nova Scotia, and the public during consultation on the environmental assessment, I am satisfied that any adverse effects or significant environmental effects of the undertaking can be adequately mitigated through compliance with the attached terms and conditions, including conditions related to Mi'kmaq Engagement. Please note that prior to any activity in the quarry expansion area, Chapman Bros. is required to submit an application for amendment of the current Industrial Approval (2014-088699-02), which includes addressing a number of conditions identified in the attached terms and conditions.

This approval is subject to any other approvals required by statute or regulation, including but not limited to, approval under Part V of the *Environment Act* (Approvals and Certificates section).

If you have any questions regarding the approval of this project, please contact Helen MacPhail, Supervisor, Environmental Assessment Branch, at (902) 483-2696 or [Helen.MacPhail@novascotia.ca](mailto:Helen.MacPhail@novascotia.ca).

Sincerely,

Timothy Halman, MLA  
Minister of Environment and Climate Change

Encl.

c: Helen MacPhail, Supervisor, Environmental Assessment, Environment and Climate Change